

5/42

DART AEROSPACE LTD	Work Order:	24597
Description: 412 Web	Part Number:	D3389-1
Dwg: D3389 Rev. B	Qty:	2
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	DP	05.10.18	2
2	LG	Cut to length as per Dwg D3389 Pick: Qty Part Number Description Batch 1 D2500-3-100 Web Extrusion B21570	DP	05-11-4	2
3	LG	Drill pilot holes using DT8785 as per Dwg D3389	DP	05-11-4	2
4	LG	Open holes to finish size as per Dwg D3389	DP	05-11-4	2
5	LG	Deburr	DP	05-11-4	2
6	QC6	Inspect dimensions as per Dwg D3389	BE	05-11-4	2
7	FP	Chemical Conversion Coat as per QSI 005 4.1	A.M	05-11-16	2
8	QC3	Inspect Chemical Conversion Coat	BE	05-11-14	2
9	ST	Identify and Stock in Landing Gear cell	DP	05-11-14	2
10	AC	Cost / part: _____	SAC	05-11-28	2
11	DC	Close W/O Inspect Level 21	DP	05/11/28	2

Rev	Date	Change	Revised By	Approved
A	05.08.31	New issue	KJ/JLM	

RELEASED  
11/05/90

122

030.4  
==

25.2  
2.2

030.4

DART AEROSPACE LTD		Work Order: 24438
Description:		Part Number: 0412-742-043
Inspection Dwg:	Rev:	Page 1 of 1

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
.5	±.030	.5	✓			
1.75	"	1.75	✓			
5.25	"	5.25	✓			
7.0	"	7.0	✓			
10.5	"	10.5	✓			
22.5	"	22.5	✓			
36.5	"	36.5	✓			
50.5	"	50.5	✓			
62.5	"	62.5	✓			
70.75	"	70.75	✓			
72.50	"	72.5	✓			
88.0	"	88.0	✓			
89.75	"	89.75	✓			
91.50	"	91.5	✓			
93.25	"	93.25	✓			
96.75	"	96.75	✓			
98.50	"	98.5	✓			
99.500	"	99.480	✓			

Measured by: <i>DD</i>	Audited by: <i>JL</i>	Prototype Approval: <i>PH</i>
Date: 05-11-03	Date: 05-11-03	Date: 05-11-03

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/RF	

# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Nov 08, 2005  
12:25 pm

Work Order No : 0024597  
Project Name : D3389-1  
Project For : WK542  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3389-1  
Description : Web  
Manufactured : Yes  
Amount Req'd : 2  
Amount Done : 0  
Start Date : 10-18-05  
Est Finish Date : 10-21-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Margin : 0.000%  
Actual Margin : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :			100.00		
Production Cost :			100.00	0.00	40.69
Packaging Hours :			0.00		
Packaging Cost :			0.00	0.00	0.00
OverHead Hours :			0.00		
OverHead Cost :			0.00	0.00	0.00
CNC Hours :			0.00		
CNC :	0.00		0.00	0.00	0.00
Misc. Hours :	0.00		0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	40.69	100.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	40.69			

Labour Hrs/Amount Done : Estimated 0.00 Actual 0.00  
Profits/(Loss) : 0.00 ( -40.69)

39.88  
39.81

505 05/11/21

(2)

MIS 0/B  
11/13

Date: Monday, 14/11/2005 8:10:28 AM  
 User: Alba Panzuto

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: 412 WEB
<b>Job Number</b>	: 24597		
<b>Estimate Number</b>	: 10466		
<b>P.O. Number</b>	:	<b>Part Number</b>	: D33891
<b>This Issue</b>	: 14/11/2005	<b>S.O. No.</b>	:
<b>Prsht Rev.</b>	: NC	<b>Drawing Number</b>	: D3389 REV B
<b>First Issue</b>	: / /	<b>Project Number</b>	:
<b>Previous Run</b>	:	<b>Drawing Revision</b>	: B
	<b>Type</b> : LANDING GEAR	<b>Material</b>	:
<b>Written By</b>	:	<b>Due Date</b>	: 15/12/2005
<b>Checked &amp; Approved By</b>	:	<b>Qty:</b>	2
<b>Comment</b>	: Est. A 05.08.31 New issue KJ/JLM	<b>Um:</b>	Each

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D25003100	Ext'n -1' Beam Web 4"
2.0	LANDING GEAR 1	LANDING GEAR RESOURCE 1
<b>Comment:</b> LANDING GEAR RESOURCE 1 Cut to length as per Dwg D3389 Drill pilot holes using DT8785 as per Dwg D3389 Open holes to finish size as per Dwg D3389 Deburr		
3.0	QC6	DIMENSIONAL CHECK
<b>Comment:</b> DIMENSIONAL CHECK		
4.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
<b>Comment:</b> HAND FINISHING RESOURCE #1 Chemical Conversion Coat as per QSI 005 4.1		
5.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
<b>Comment:</b> INSPECT POWDER COAT/CHEMICAL CONVERSION		
6.0	PACKAGING 1	PACKAGING RESOURCE #1
<b>Comment:</b> PACKAGING RESOURCE #1 Identify and Stock Location: _____		

Date: Monday, 14/11/2005 8:10:28 AM  
User: Alba Panzuto

## Process Sheet

**Customer:** CU-DAR001 Dart Helicopters Services

**Drawing Name:** 412 WEB

**Job Number:** 24597

**Part Number:** D33891

Job Number:



**Seq. #:**

**Machine Or Operation:**

**Description :**

7.0

DC

DOCUMENT CONTROL



**Comment:** DOCUMENT CONTROL

Inspection Level 21

Job Completion

